

















About **EMAS** 



## EMAS -

EMAS - the Eco-Management and Audit Scheme, is a voluntary initiative designed to improve companies' environmental performance. It was initially established by European Regulation 1836/93, although this has been replaced by Council Regulation 1221/2009.

Its aim is to recognise and reward those organisations that go beyond minimum legal compliance and continuously improve their environmental performance. In addition, it is a requirement of the scheme that participating organisations regularly produce a public environmental statement that reports on their environmental performance. It is this voluntary publication of environmental information, whose accuracy and reliability has been independently checked by an environmental verifier, that gives EMAS and those organisations that participate enhanced credibility and recognition.

EMAS is strongly backed by Government and the environmental regulators - organisations who participate are recognised as making strong commitments to the environment and to improving their economic competitiveness.

## Welcome ...

Welcome to the fourth EMAS Environmental Statement produced by Anglia Print.

2017 was a strong year as we reaped the benefits of our 2016 Queen's Award for Sustainable Development in recognition of our ethical and environmental efforts.

Anglia Print remains the only EMAS registered printing company in East Anglia and our regional profile continues to grow as we maintain our ethos of external verification of our efforts.

As a business our social and environmental efforts, in terms of company size, are unmatched. Our business model sets an example and in the year ahead we intend to communicate this to a wider audience to show what can be done.

John Popely
Director



## Anglia Print's Ethos

Anglia Print believes that all companies have environmental and ethical responsibilities.

Far from being in conflict with commercial success, it is our experience that taking these issues seriously improves the company's image, which contributes to commercial success. Our business model, as a caring company, combined with expertise, innovation and passion for our product and industry is a model for others to follow.

- The environmental impact of our operation is minimal but we will strive to manage and reduce this impact.
- Responsible resource use is at the heart of our operation: we will minimise our use, source from truly responsible sources and consider disposal issues in our purchasing.
- We will seek external validation and verification of our efforts via appropriate certification.
- We will work to maintain our status as a valued member of the local community.







Anglia Print Ltd is a commercial printing company, employing seven staff, located on a business park in Beccles, Norfolk.

The company was founded by Fred Popely, in Beccles, in 1978 as Anglia Printing Services and with one litho press. In January 2004 current owner, John Popely, joined his father and one other employee. Anglia Printing Services moved to larger premises in 2005 and became Anglia Print Ltd in 2008.

Anglia Print offers services a 'one stop; print service: from design through to final delivery or mailing. Lithographic and digital printing techniques are used and a diverse range of post-printing capabilities are offered: folding, stitching, mailing and associated operations and services. All operations are housed within one, leased unit. Our product range is broad and stretches from short runs of leaflets digitally printed to long runs of litho printed full colour brochures.

Our client range is diverse and ranges from local traders that choose us for reasons of price and service, to national organisations that recognise our social and environmental efforts.

# Charity and Community Support

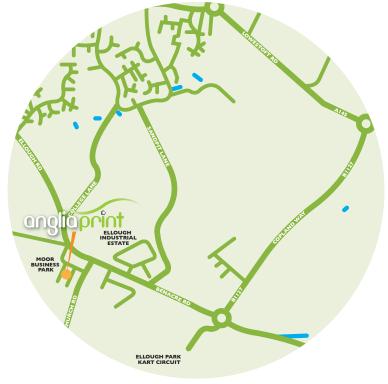
Our charity and community support is, relative to company turnover, is surely unsurpassed.

Anglia Print believes that all companies have environmental and ethical responsibilities.

Each year Anglia Print helps and supports local organisations (from local theatres to local charity events to arts groups) with free or discounted design/printing and / or free or discounted advertising in Triangle or Sunrise, our self-published good news magazines

The financial value of this support, based on the usual paid rate, was over £47,000 for the 2016/17 financial year. Our donations are published in the Directors' report of our annual accounts.

Our business model, as a caring company, combined with expertise, innovation and passion for our product and industry.





## Environmental Profile and Certification

Anglia Print is, relative to its size, the most decorated printing company in the United Kingdom and environmental awareness at the heart of everything we do.

We have a long history of environmental and ethical leadership and this has always been at the heart of the company ethos and not wavered in the face of industry trends and commercial challenges.

#### **Certification and external endorsement**

Anglia Print became ISO 14001 certified in 2014, EMAS registered and Forest Stewardship Council® certified in 2015.

Anglia Print was the first printing company in East Anglia to gain Carbon Neutral status: our unavoidable emissions are offset. Additionally, Anglia print has achieved, and maintains, Gold level of the Suffolk Carbon Charter.

In 2016 Anglia Print was awarded a Queen's Award for Sustainable Development in recognition of our ethical and environmental efforts. This stringent and prestigious award is another first for the printing industry in East Anglia.

#### **Climate Change**

Climate change is higher on the world's agenda than ever before and all businesses (not just print) need to play a part in reducing emissions to help the UK meet its commitments established in Paris in December 2015.

Anglia Print has for many years established its annual emissions and since 2015 publicly reported, after external verification, the data. We have in place a robust framework to measure, monitor and reduce our emissions: from common sense actions to reduce our energy use to the benefits gained by investing in latest print technologies.

Electricity: Our electricity is purchased from Ecotricity, on a 100% from renewable resources tariff. Electricity is used for lighting and powering equipment. Low energy lighting is in place and our heating system recycles generated heat. No gas or heating oil is used in our operations.

**Electricity:** Our electricity is purchased from Ecotricity, on a 100% from renewable resources tariff. Electricity is used for lighting and powering equipment. Low energy (LED) lighting is in place and our heating system recycles generated heat.

## **Carbon Neutral**



Carbon Neutral Anglia Print was certified "Climate Neutral" by Climate Care from 2005 – 2011 and has since 2011 been certified as carbon neutral by the Carbon Neutral Company. This mechanism is used to establish and offset company-wide emissions.

In 2017 our offset emissions were invested in a Gold Standard project to capture landfill gas at a landfill site in Ankara, to supply clean electricity to the local grid.

#### The Suffolk Carbon Charter



With the aim of recognising carbon reduction measures in Suffolk's small and medium sized businesses, Anglia Print maintains its Gold status for the Suffolk Carbon Charter. We believe it is important to engage with and support local emissions-related initiatives.



## Environmental Policy

This Environmental Policy is established, implemented and maintained by the director.

It is our framework for setting environmental objectives to improve our environmental performance.

#### It is our public commitment to:

- Protection of the environment, including preventing pollution
- · Meeting our compliance obligations, including legal requirements
- Continual improvement of our Environmental Management System to enhance environmental performance.

## **Policy Communication**

This Environmental Policy is displayed internally and communicated to all staff. It is publicly available via our website and our annual Eco Management & Audit Scheme (EMAS) statements.

This Environmental Policy conforms to the requirements of ISO 14001: 2015 It will be reviewed on an annual basis.

**John Popely** 

Director

January 2017

Every aspect of our business is geared towards minimising our impact on the environment. Eco, green printing isn't a must for us it's just the way we are ... printing with the environment in mind

# Environmental Management System (EMS)

Anglia Print's aim is to fully understand and minimise the environmental impact of our operations. Our Environmental Policy confirms our commitment to continually improving our environmental awareness and performance.

Our Environmental Management System conforms to international standards set by ISO 14001: 2015 and acts as a framework for environmental awareness, compliance with legislation and continual improvement. Combined with EMAS we have in place a robust system for environmental management.



## Through ISO 14001, we:

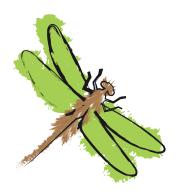
- maintain an externally audited register, of our direct and indirect environmental impacts, that forms the foundation of our EMS
- · identify our potential significant environmental impacts
- · monitor and manage our environmental impacts
- · maintain a database of legal and other requirements
- set specific objectives and objectives for environmental improvement
- undertake regular internal audits for legal compliance and to check that our EMS is working effectively.



#### Through EMAS, we:

- · gather performance data
- monitor and analyse our performance in detail
- publicly report, after external verification, our environmental performance





#### The mark of responsible forestry

#### Additionally, through Forest Stewardship Council® certification, we:

- offer our clients a mechanism for showing their environmental awareness on their printed materials
- promote the FSC<sup>®</sup> message.



# Significant Environmental Aspects

Anglia Print has conducted an exhaustive evaluation of its operations in order to establish environmental impacts. We maintain a register of all impacts and those we class as significant, and why, are:

**Energy use** – gas/electricity - generation from non-renewable, fossil fuels and associated emissions.

**Hazardous waste** - safe storage (potential spills)

**General waste** - safe storage and volumes sent to landfill

Chemical / oil spills - Discharge to / contamination of surface drains or land – potential pollution

**Purchased goods – paper and packaging:** Concerns around material sources: certified fibre? Environmental impact of manufacturing and final product disposal

Emergencies (fire, explosion, leaks, spills) – potential harm to human health and buildings.

## Positive Environmental Aspects

Anglia Print can boast, relative to printing industry norms, a diverse of range of positive environmental aspects: our Carbon Neutral status means no net emissions from our operations and our Presstek waterless press and digital presses have a greatly reduced environmental impact compared to conventional litho.





## Legal Compliance

We maintain a manual for our Environmental Management System (EMS), including relevant legislation and codes of practice; through ISO 14001 this is externally audited for accuracy and compliance. The following legislative requirements we feel to be especially significant:

## **Duty of Care**

All waste generated by Anglia Print is collected for recovery or safe disposal by licensed companies. Our EMS demands that we check and hold copies of each company's license.

## **Water Industry Act: Trade Effluent Discharge Consent**

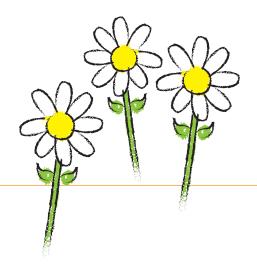
Our water is supplied by Essex & Suffolk Water. Our current water use and disposal is classed as domestic and discharge consent is no longer required.

#### **Environmental Permitting Regulations: Emissions to air**

Our low solvent use, and associated emissions to air, means we do not need a Local Authority permit.

## **Producer Responsibility Obligations - Packaging Waste**

Anglia Print does not handle more than 50 tonnes of packaging each year and is, therefore, not obligated under the Packaging Waste Regulations.





# Staff Involvement, Internal and External Communication

We are fully aware that staff education and involvement is crucial to the effectiveness of all operations: from our EMS to Health and Safety to internal initiatives to improve efficiency.

All new staff receive an induction covering legal and employment matters, health and safety and environmental issues. Internal noticeboards are a main mechanism for ongoing staff communication. Environmental updates are produced two or three times each year.

EMAS is our mechanism for external communication and public commitments. We recognise the potential for external communication via our website and all appropriate environmental certificates and documents and data will be displayed. Our new website was launched in 2016 and in recognition of our close relationship with Greenpeace, we use our website to promote campaigns aligned to our own ethos.

Our proactive use of our website to communicate environmental matters is not purely selfish: we believe it will play a role in raising awareness levels, and, ultimately, standards, within UK print.

# Targets and Objectives for 2017 - How did we do?

#### **Aspect: Energy use**

#### Effective energy (electricity) use

Through the installation of LED lights we will reduce our associated requirement for electricity. Added benefits of this action will be reduced maintenance and reduced hazardous waste.

Specific target: To replace all existing lighting with LED alternatives.

**Achieved?** Yes, this programme was completed in 2017.

## Aspect: Emergencies (fire, explosion, leaks, spills)

Prevention of onsite incidents

Stringent safety mechanisms and emergency procedures are in place and communicated to staff.

Specific target: zero onsite incidents.

**Achieved?** Yes, there were no incidents in 2017.

## Aspect: Purchased goods - paper and packaging

Concerns around material sources: certified fibre? Environmental impact of manufacturing and final product disposal.

Anglia Print has researched and identified environmentally-responsible options.

Specific target: to introduce adhesive packaging tape made from recycled paper, that is also, therefore, recyclable. **Achieved?** Yes, this tape was successfully introduced in 2017.

## Aspect: Chemical / oil spills. Discharge to / contamination of surface drains or land

Prevention of onsite incidents

Stringent procedures and safety mechanisms are in place for spill prevention and action in the event of a spill.

Specific target: zero onsite incidents.

**Achieved?** Yes, there were no incidents in 2017.

## **Aspect: General waste**

Volumes sent to landfill.

Due to the dynamic nature of waste and recycling markets (effective recycling is only possible where markets for reuse or recycling exist) Anglia Print needs to research recycling streams for a number items that can no longer be reused or recycled by our general waste collection company. Our waste collection company is now working to Zero Waste to Landfill and we will work with them on this project.

**Specific target:** to return to Zero Waste to Landfill by the end of 2017.

Achieved? Yes, this was achieved in 2017.







# Objectives for 2018

Our environmental objectives are aligned with our identified Significant Environmental Aspects. Anglia Print has worked hard for many years to minimise the environmental impact of its operations and now focuses on the internal minutiae and external bigger picture.

#### **Aspect: Energy use**

#### Effective energy (electricity) use

As the percentage of electricity generated in the UK from renewable sources increases, the environmental impact of this energy source decreases.

**Specific objective:** To research the feasibility of replacing our delivery van with an electric vehicle.

#### Aspect: Emergencies (fire, explosion, leaks, spills)

Prevention of onsite incidents

Stringent safety mechanisms and emergency procedures are in place and communicated to staff.

**Specific objective:** zero onsite incidents.

#### Aspect: Purchased goods - paper and packaging

Concerns around material sources: certified fibre? Environmental impact of manufacturing, and final product disposal.

**Specific objective:** To raise awareness among our client base of the benefits of our FSC® certification and the overall importance of FSC®, via social media channels.

## Aspect: Chemical / oil spills. Discharge to / contamination of surface drains or land

Prevention of onsite incidents

Stringent procedures and safety mechanisms are in place for spill prevention and action in the event of a spill.

**Specific objective:** zero onsite incidents.

## Additional objective: To raise the profile of Anglia Print's ethos in 2018.

With the added benefit of raising the profile of social and environmental issues in the printing industry, Anglia Print will embark on a programme of promotion, centered on owner John Popely.



Note: Anglia Print's financial year runs | September to 3 | August. Our performance data is for the calendar year.

Energy Efficiency	Units	2017	Gross Annual Turnover £millions	Ratio 2017	Ratio 2016			
Electricity - 100% Renewables Tariff	MWh	28.87	0.343	84.17	99.31			
Total direct energy use	MWh	28.87	0.343	84.17	99.31			
Water Consumption	Units	2017	No. of Staff	Ratio 2017	Ratio 2016			
Water Consumption	$m^3$	25	5	5	7			
Normalised against staff numbers: 5								
Material Efficiency	Units	2017	Gross Annual Turnover £millions	Ratio 2017	Ratio 2016			
Paper	tonnes	39	0.343	113.70	127.40			
Ink: process and pantone	tonnes	4.05	0.343	18.11	14.014			
Total materials purchased	tonnes	43.05	0.343	125.51	141.42			
Waste annual non hazardous	Units	2017	Gross Annual Turnover £millions	Ratio 2017	Ratio 2016			
Annual General	tonnes	3.58	0.343	10.44	12.37			
Non-compacted volumes converted to tonnes and 50% full container average								
Materials recycled: Paper, Cardboard	tonnes	7.27	0.343	21.20	26.44			
Total	tonnes	10.85	0.343	31.63	38.81			
Core Indicator: biodiversity	Units	2017	Gross Annual Turnover £millions	Ratio 2017	Ratio 2016			
One unit: 1500 sq ft	$m^2$	139.45	0.343	406.56	482.53			

Data for the above is collected through: supplier invoices, statements and delivery notes.

Notes on work patterns and performance trends: Turnover increased substantially in the financial year 2016/17. This is not fully reflected in the relevant performance data due to a trend towards projects of greater finishing complexity and increased use of outsourced services.





## Emissions

For 2017 our emissions from energy use (electricity) and delivery transport (fuel used) have been calculated using UK Government Conversion Factors for Company Reporting.

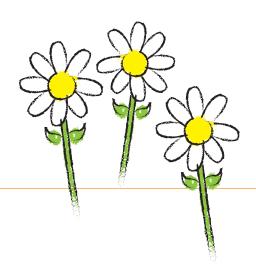
Carbon Dioxide Equivalent (CO <sub>2</sub> equivalent)	Tonnes	Turnover £m	Ratio 2017	Ratio 2016
Direct energy: electricity	10.15	0.343	29.59	40.92
Delivery transport fuel	3.08	0.343	8.98	9.41
Total	13.23	0.343	38.57	50.33

Total annual air emission	Tonnes	Turnover £m	Ratio 2017	Ratio 2016
SO <sub>2</sub> - Sulphur dioxide	0.280	0.343	0.816	0.969
$NO_X$ - Oxides of nitrogen	0.068	0.343	0.198	0.242
Total	0.348	0.343	1.015	1.211

# Methodology for emissions calculations

Defra / DECC's GHG Conversion Factors for Company Reporting 2017

Emissions of CH4 and N2O associated with our use of energy for production, heating and transport purposes have been taken into account in the calculation of our greenhouse gas emissions (above) which are expressed as tonnes of Carbon Dioxide Equivalent (CO2 equivalent). Our processes do not produce significant emissions of other air pollutants (such as Hydrofluorocarbons, Perfluorocarbons, Sulphur hexafluoride). No electricity is generated on site.



## Environmental Incidents

Environmental incidents are recorded and discussed at Management Review meetings, as a requirement of ISO 14001. No incidents were reported during 2017.

# Support Activities

Federation of Small Businesses

Anglia Print is a member.

Waterless Printing Association

Anglia Print is a member.



## Awards





2014-2017



2009







2006



Next EMAS statement

We will produce our next EMAS annual statement in February 2019.

# Verification

Further to consideration of the documentation, data and information resulting from the organisation's internal procedures examined on a sampling basis during the verification process, it is evident that the environmental policy, program, management system, review (or audit procedure) and environmental statement meet the requirements of Regulation 1221/2009 (The EMAS Regulation).

















